# Assembly Instructions for the CF Racer1 Add-on Battery

This written guide will walk you through assembling and attaching the CF Racer1 Dual Battery Add-On

Refer to the YouTube assembly video by scanning the QR code below:



### Materials Needed

- Add on Battery
- Dual Battery Splitter
- Add on Battery Connector Cable
- Bolts & Washers
- Cable Guide Sticker
- Ride1Up Hex Key Set (provided with bike)
- Screwdriver
- Torx Screw Set
- Torque Wrench
- Picks (optional)

# Step-by-Step Instructions

Step 1: Remove Bottom Bracket Cover & Non-Drive Side Crank Arm

- 1. Ensure the bike is stable on the ground upside down resting on the saddle and handlebars.
- 2. Using a 4mm Hex Key, unscrew the bottom bracket cover found on the bottom of the downtube.
- 3. Using a 6mm Hex Key, unscrew the non-drive side crankarm retention bolt.
- 4. Using a 5mm Hex Key, unscrew the two crank arm bolts found on the opposing ends of the crankarm.
- 5. Remove the non-drive side crank arm and place it on a clean flat surface.

## Step 2: Remove Chain and Crank.

- 1. Release tension on the chain by pulling the rear derailleur pulley cage towards the chainwheel.
- Remove the chain, ensuring to not scratch crank arms. Let the chain hang from the rear derailleur.
- 3. Placing your hand around the cranks, gently pull on the crank. Make sure to catch the seal on the torque seal on the non-drive side during removal.
- 4. Place the crank and seal on a clean flat surface.

## Step 3: Removing Bottom Bracket Housing

- 1. Using 2mm Hex Key, unscrew the screw on the bottom bracket housing, making sure to fully loosen.
- Insert fingers through the drive-side and put upwards pressure on the bottom bracket cover.
- 3. Using a screwdriver, gently pry the bottom bracket cover up and remove.
- 4. You should now have access to the wiring harness.

## Step 4: Unplug existing wiring for controller

- 1. Access the main battery cable (black), controller cable (yellow two pin with gray end sleeve) and communication cable (small yellow two clip with black sleeve).
- 2. Unplug controller cable (yellow two pin with gray end sleeve)
- Connect Dual battery splitter to establish add-on connection points to existing controller cable on the bike.
- 4. Connect Add on connector cable to establish end point to Add on battery.
- 5. Gently and carefully stow away all cables into the bottom bracket slot with the end point of Add on Connector sticking out.

### Step 5: Installing Bottom Bracket Housing

- 1. Grab your bottom bracket housing and squeeze from both ends to adjust size until the cover is at its smallest length.
- 2. Using a 2mm hex key, tighten the screw to ensure housing does not change in size.
- 3. Holding the cover diagonally, install the bottom bracket housing back to its original position.
- 4. Align the housing straight and using a 2mm hex key, loosen screw to adjust housing size to touch both ends of the frame.
- 5. Install Bottom Bracket Cover and use a 4mm hex key to tighten cover back to 3nm the frame.

#### Step 6: Reinstalling the Cranks and Chain

1. Clean and Grease spindle, crank arms and bottom bracket.

- 2. Install the Crankset by sliding in the drive-side crank and spindle through the bottom bracket.
- 3. Align the non-drive side crank arm opposite (180 degrees) to the drive side.
- 4. Secure the cranks by inserting and hand-tighten the crank bolts to avoid cross threading.
- 5. Ensure that any spacers or seals that were removed during disassembly are properly placed.
- 6. Tighten crankset pinch bolts in even increments.
- 7. Torque bolts to manufacturer's specifications.
- 8. Place the chain back onto the chainring and spin the cranks to ensure smooth movement.
- 9. Flip the bike right side up on-to wheels and place it within a bike stand.

## Step 5: Installing Add-on Battery

- 6. Using Torx wrench, unscrew existing bottle cage screws on the seat-tube of your bike.
- 7. Install provided Add-on battery holder and screw torx screws to 4nm.
- 8. Unstrap and place the Add on Battery securely within the battery holder with connection points pacing down.
- 9. Align the end of the battery connector cable to the bottom of the Add On battery slot and spin the washer for a snug and secure fit.
- 10. Use the Cable Guide sticker to hold the add on battery cable snug against the grame.
- 11. Turn the bike on and ensure all electronics and ride modes are working correctly.

# Final Steps & Review

- Ensure all bolts are tightened securely.
- Test the bike to ensure all ride modes are working correctly.

For any questions or additional assistance, please contact customer support.